

**RAIS**

In Quality we trust

**cnc**  
machine tools

**CNC  
LATHES**

**DOUBLE  
SPINDLE  
CNC  
LATHES**

[www.raisbg.com](http://www.raisbg.com)

**RAIS** is a leading Bulgarian company for manufacturing and recycling of CNC machine tools. Created in 1994 in Pazardzhik, the company began its operations with recycling Bulgarian CNC machines. Gradually, its activities are directed towards the production of new machines, the company is the only local manufacturer of vertical machining centers.

The machines are designed and implemented in full production by the company experts.

The company carries also complete overhaul, repair and modernization of CNC machines, including horizontal and vertical centers.

Production list of RAIS includes:

- 10 models vertical machining centers with sizes from 300 to 800 mm (table sizes from 400 to 300 mm to 1600 by 800 mm, spindle speed from 8 000 to 15 000 rpm);
- 5 models CNC lathes with a maximum turning diameter from 200 to 700 mm;
- 3 models 5-axis VMC, 350, 550 and 620 mm size;
- 4 models twin-spindle lathes;
- milling-turning VMC and double column milling machines;
- spare parts for forklifts.



All of them are equipped with reliable CNC systems from Siemens, Heidenhain and Fanuc- Japan.

The stability of machines manufactured by RAIS outperforms all others in this frame size. Precision linear guides and ball screws from "Bosch Rexroth" are built-in.

RAIS provides integrated solutions through the selection, procurement, production estimates for the time, tooling, commissioning, training and after-sales service of all types of CNC machine tools.

Precision in assembly, test and control means provides quality on each machine, meeting the requirements of EN ISO standards for machining centers.

The implemented Quality Management System creates all the prerequisites to meet customer requirements.

The company motto expresses our creed that the excellent quality of products and services is the best guarantee for the loyalty of our clients.

*Buying from us, you do not receive just a machine, you receive our commitment and guarantee of quality - before and after the sale.*

*Nishan Bazdigiyan - CEO of RAIS Ltd.*



## 24 MONTHS WARRANTY\*

Our machines speaks for themselves. We rely on the well-known quality of our machines.

You can always count on us. And benefit from our partnership!

(\* Based on one-shift operating schedule)

## TECHNICAL SUPPORT

We are always there for you!



- LOCAL
- CENTRAL
- FACTORY SERVICE

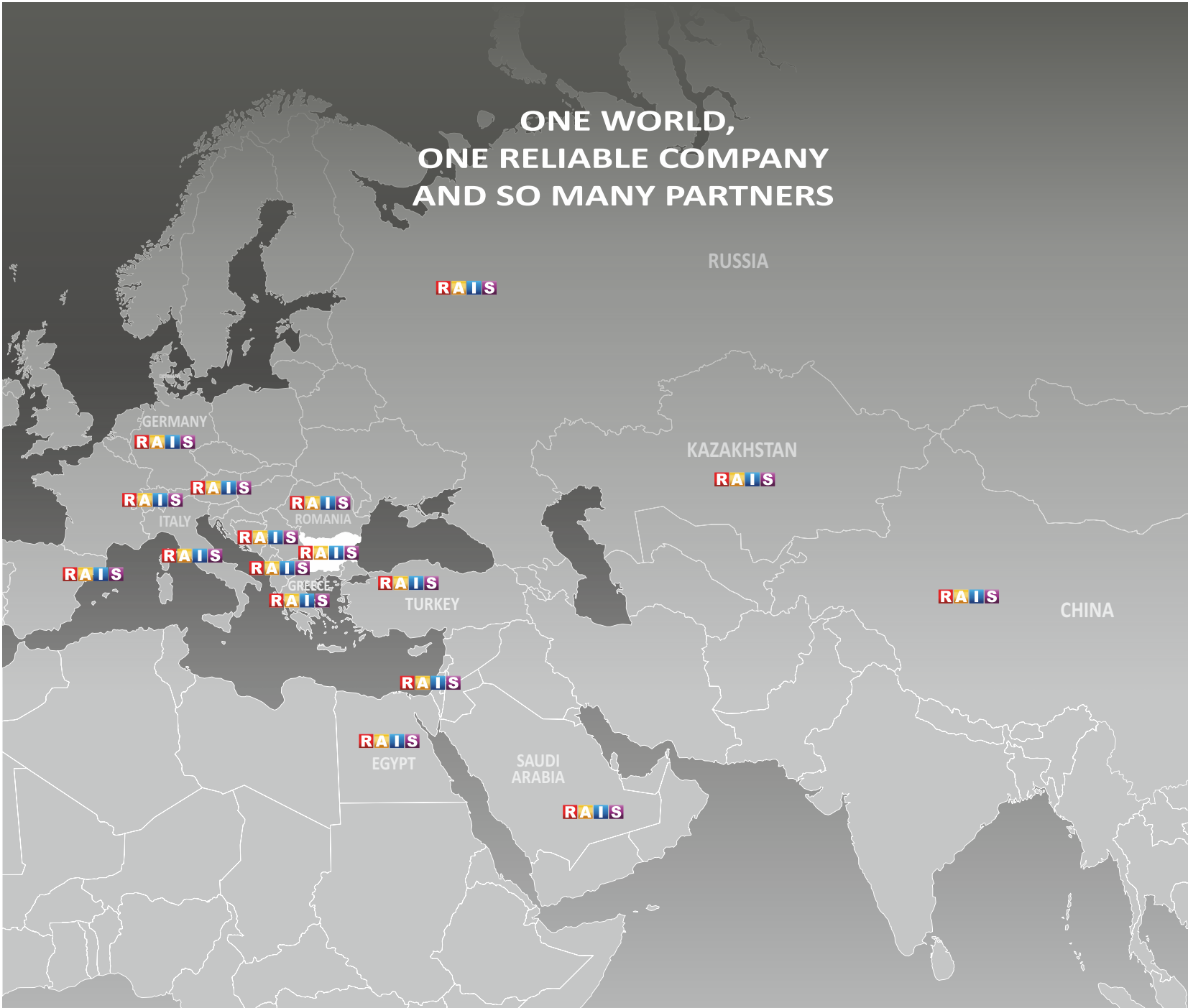
## SPARE PARTS SUPPLY



## YOUR BENEFITS:

- Local sales and attendance in their respective countries and also access to other services;
- The same level of service and support in their respective countries;
- Service network of over 20 service technicians;
- Central spare parts supply (95% of the parts in stock);
- Hotline available locally and centrally;
- Excellent for companies with multiple locations - for easy handling of sales and services.

**ONE WORLD,  
ONE RELIABLE COMPANY  
AND SO MANY PARTNERS**



Manufacturers from 15 countries in Europe, Asia and Africa trusted RAIS. Among our major clients are:

- ✘ Hyundai Heavy Industries in the field of heavy engineering
  - ✘ OMCO Group in the glass industry and space industry
  - ✘ M+S Hydraulic in the field of hydraulics
  - ✘ Liebherr in the field of construction machinery and the production of white goods
  - ✘ Hertz in climatization, Lenze in drives technology
- and many other companies in the fields of mechanical engineering, chemical industry, production of medical equipment and heating technology, thanks to which we constantly develop and for the last 20 years affirm RAIS's name in the CNC machine tools production.

RAIS has offices in Germany, Austria, Switzerland, Russia, Serbia, Macedonia, Turkey, Greece and Romania.

## CNC LATHES



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### CNC LATHES



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Product specifications, accessories and machine appearance are subject to change without notice

**SELECTABLE CNC CONTROL**

FANUC

SIEMENS



**VDI SERVO TURRET WITH C + Y AXES**

Turrets with vertical axis

Turrets with horizontal axis

Axial Driven Tool VDI tooling system

Radial Driven Tool BMT tooling system

**BAR FEEDER**

Automatic bar feeders 1.2 or 1.5 m for all type profiles of material.  
Hydrodynamic 2.5, 3.2 and 3.7 m automatic bar feeders.

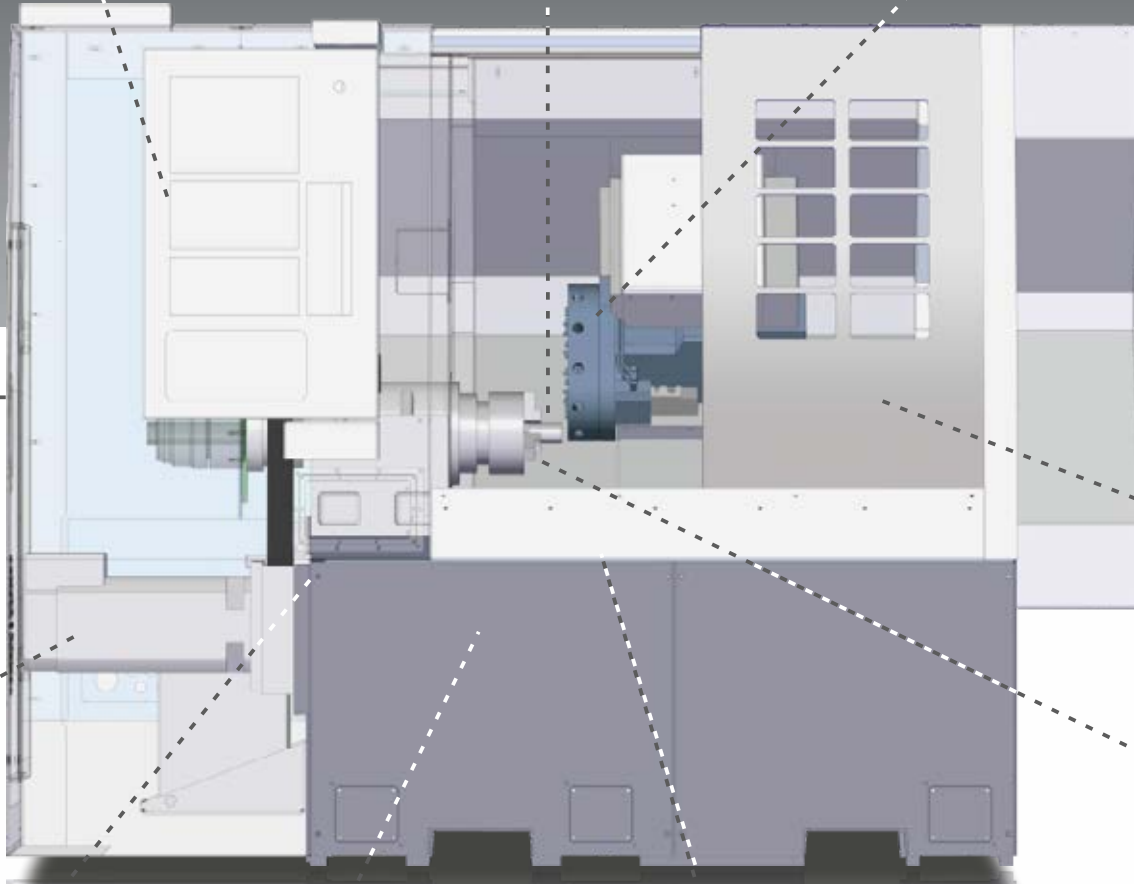
**SPINDLE MOTORS**

FANUC

SIEMENS

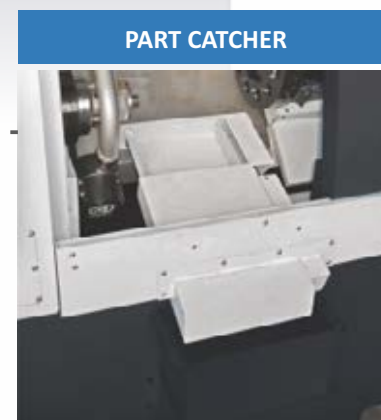
**ZF GEAR BOX**

Three-speed gear box with hardened and grinded gears. Low noise at work. High torque.



Drilling    Threadcutting    Plan or Face Milling

Milling of slots



RAIS SYSTEM  
**T200**

The precise T200 RAIS CNC lathe is designed to perform a wide range of turning operations on medium-sized parts and components on a serial production basis.



**STANDARD ACCESSORIES**

- ✓ 3-jaw through-hole power chuck
- ✓ Tailstock
- ✓ 8 station turret VDI 30
- ✓ Chip conveyor and cart
- ✓ Coolant system
- ✓ Working lamp
- ✓ Automatic lubrication system for axis ways and ball screws
- ✓ Foot switch for chuck operation

High production capacity, stability and speed of all turning operations on various types of material.

Precise spindle assembly mounted in a temperature-stabilized and ribbed casing by means of class P4 spindle bearings featuring minimum radial runout and minimum axial clearance. Guaranteed high cutting speed with no vibration.

Linear (integrated) guideways: precise SP/P-class along X and Z axes. Precise ball screws (class P3) with a pre-loaded double nut and minimum backlash.

High precision of part positioning and long life. Minimized temperature and vibration deviations.



**OPTIONAL ACCESSORIES**

- ✓ 12 tools turret (VDI 30) and C-axis of the spindle
- ✓ Part catcher
- ✓ Bar feeder 1.2 m
- ✓ Bar feeder interface
- ✓ Non through-hole power chuck
- ✓ Auto tools presetter
- ✓ Collet chuck
- ✓ Heat exchanger for electrical cabinet



TECHNICAL PARAMETERS	UNIT	T200
<b>CAPACITY</b>		
Max swing over bed	mm	420
Swing over carriage cover	mm	330
Max turning diameter	mm	200 / 250***
X axis travel	mm	165 + 10
Z axis travel	mm	460 / 370*
X / Z axis rapid traverse	m/min	12 / 20
Ball screw (X / Z): diameter x pitch	mm	32x5 / 40x10
Guideways		Integrated, size 30(X); 35(Z)
Carriage inclination	deg	45
Spindle center height (from floor)	mm	1020
<b>SPINDLE</b>		
Spindle nose		A2-5 / A2-6*
Spindle bore	mm	52 / 62*
Power chuck diameter	mm	170 / 205*
Spindle motor 100% ED / 30 min.**	kW	11 / 15
Main motor torque 100% ED / 30 min.**	Nm	52.5 / 95
Max spindle speed	rpm	6 000 / 4 200*
Bar capacity	mm	41 / 51*
Power chucking system		Hydraulic
<b>TURRET</b>		
Number of tool posts		8 / 12*
Number of rotating tools		12*
Tool holder		VDI 30 / BMT*
Torque of rotating tools 100% / 40% / max.**	Nm	12*
Y axis on turret 1		Option
<b>TAILSTOCK</b>		
Tailstock quill taper		MK4
Quill travel	mm	90
Quill diameter	mm	50
<b>SIZE</b>		
Machine weight	kg	3 750
Machine dimensions (approx.): L x B x H	mm	3316 x 1622 x 1911
<b>CNC CONTROL</b>		Fanuc 0i (Fanuc 32i / Siemens 828D / Siemens 840D)****
<b>ACCURACY OF THE MACHINE</b>		DIN8605-8607

(\*) option  
 (\*\*) technical data for Fanuc equipment  
 (\*\*\*) with 12 station turret  
 (\*\*\*\*) on customer request

RAIS SYSTEM  
**T250**

The super precision T250 RAIS CNC lathe is designed to perform a wide range of turning operations on medium-sized parts and components on a serial production basis.



**STANDARD ACCESSORIES**

- ✓ 3-jaw through-hole power chuck
- ✓ Tailstock
- ✓ 10 station turret VDI 30
- ✓ Chip conveyor and cart
- ✓ Coolant system
- ✓ Working lamp
- ✓ Automatic lubrication system for axis ways and ball screws
- ✓ Foot switch for chuck operation

All structural parts are manufactured from high quality Meehanite cast iron and stress relieved for deformation.

The 45° slant bed construction assures high accuracy and high rigidity for heavy duty cutting.

High strength hardness guide and low resistance design provide prefer cutting surface.

The spindle is mounted with high precision class P4 NN type roller bearings and trust bearings, providing outstanding radial and trust loads.

Transmission with low thermal, preload ball screws, provided higher rigidity control.

Hydraulic tailstock. Programmable positioning is available.

**OPTIONAL ACCESSORIES**

- ✓ 12 tools turret (VDI 30) and C-axis of the spindle
- ✓ Part catcher
- ✓ Bar feeder 1.5 m
- ✓ Bar feeder interface
- ✓ Non through-hole power chuck
- ✓ Auto tools presetter
- ✓ Coolant system (high pressure: 20 Bar)
- ✓ Heat exchanger for electrical cabinet



TECHNICAL PARAMETERS	UNIT	T250
<b>CAPACITY</b>		
Max swing over bed	mm	510
Swing over carriage cover	mm	310
Max turning diameter	mm	310 / 250***
X axis travel	mm	155 + 30
Z axis travel	mm	600
X / Z axis rapid traverse	m/min	12 / 20
Ball screw (X / Z): diameter x pitch	mm	32x10 / 40x10
Guideways		Prismatic
Carriage inclination	deg	45
Spindle center height (from floor)	mm	1120
<b>SPINDLE</b>		
Spindle nose		A2-6 / A2-8*
Spindle bore	mm	61 / 87*
Power chuck diameter	mm	205 / 250*
Spindle motor 100% ED / 30 min.**	kW	9 / 11
Main motor torque 100% ED / 30 min.**	Nm	85.9 / 140
Max spindle speed	rpm	4 200 / 3 500*
Bar capacity	mm	51 / 74*
Power chucking system		Hydraulic
<b>TURRET</b>		
Number of tool posts		10 / 12*
Number of rotating tools		12*
Tool holder		VDI 30 / VDI 40* / BMT*
Torque of rotating tools 100% / 40% / max.**	Nm	12
Y axis on turret 1		Option
<b>TAILSTOCK</b>		
Tailstock quill taper		MK4
Quill travel	mm	120
Quill diameter	mm	80
<b>SIZE</b>		
Machine weight	kg	5 200 / 5 350*
Machine dimensions (approx.): L x B x H	mm	3910 x 1700 x 1950
<b>CNC CONTROL</b>		Fanuc 0i (Fanuc 32i / Siemens 828D / Siemens 840D)****
<b>ACCURACY OF THE MACHINE</b>		DIN8605-8607

(\*) option  
 (\*\*) technical data for Fanuc equipment  
 (\*\*\*) with 12 station turret  
 (\*\*\*\*) on customer request

RAIS SYSTEM  
T350  
T400

The super precision T350 and T400 RAIS CNC lathes are designed to perform a wide range of turning operations on medium-sized parts and components on a serial production basis.



**STANDARD ACCESSORIES**

- ✓ 3-jaw through-hole power chuck
- ✓ Tailstock
- ✓ 12 station turret
- ✓ Chip conveyor and cart
- ✓ Coolant system
- ✓ Working lamp
- ✓ Automatic lubrication system for axis ways and ball screws
- ✓ Foot switch for chuck operation



All structural parts are manufactured from high quality Meehanite cast iron and stress relieved for deformation.

The 45° slant bed construction assures high accuracy and high rigidity for heavy duty cutting.

High strength hardness guide and low resistance design provide prefer cutting surface.

The spindle is mounted with high precision class P4 NN type roller bearings and trust bearings, providing outstanding radial and trust loads.

Transmission with low thermal, preload ball screws, provided higher rigidity control.

Hydraulic tailstock. Programmable positioning is available.

**OPTIONAL ACCESSORIES**

- ✓ 12 station tools turret (VDI 40) with 12 rotating tools
- ✓ C-axis of the spindle
- ✓ Non through-hole power chuck
- ✓ Part catcher
- ✓ Bar feeder 1.5 m
- ✓ Bar feeder interface
- ✓ Auto tools presetter
- ✓ Coolant system (high pressure: 20 Bar)
- ✓ Heat exchanger for electrical cabinet



TECHNICAL PARAMETERS	UNIT	T350	T400
<b>CAPACITY</b>			
Max swing over bed	mm	600	700
Swing over carriage cover	mm	400	450
Max turning diameter	mm	400	450
X axis travel	mm	210 + 40	235 + 30
Z axis travel	mm	750	1 000 (1 200 / 1 600 / 2 150)*
X / Z axis rapid traverse	m/min	20	20
Ball screw (X / Z): diameter x pitch	mm	32x10 / 40x10	40x10 / 50x10
Guideways		Prismatic	Prismatic
Carriage inclination	deg	45	45
<b>SPINDLE</b>			
Spindle nose		A2-8	A2-11 / A2-8*
Spindle bore	mm	92	95
Power chuck diameter	mm	250 / 315*	380 / 315*
Spindle motor 100% ED / 30 min.**	kW	18.5 / 22	18.5 / 22
Main motor torque 100% ED / 30 min.**	Nm	52.5 / 95.5	52.5 / 95.5
Max spindle speed	rpm	3000	2500 / 3000*
Bar capacity	mm	76	76
Power chucking system		Hydraulic	Hydraulic
<b>TURRET</b>			
Number of tool posts		12	12
Number of rotating tools		12*	12*
Tool holder		VDI 40 / BMT*	VDI 40 / BMT*
Torque of rotating tools 100% / 40% / max.**	Nm	12*	12*
<b>TAILSTOCK</b>			
Tailstock quill taper		MK5	MK5
Quill travel	mm	100	100
Quill diameter	mm	80	80
<b>SIZE</b>			
Machine weight	kg	5600	5800 (6 000 / 6 200 / 6 400)*
Machine dimensions (approx.): L x B x H	mm	3200 x 2200 x 2000	3 200 (3 600 / 3 900 / 4 400)* x 2200 x 2000
<b>CNC CONTROL</b>		Fanuc 0i (Fanuc 32i / Siemens 828D / Siemens 840D)***	
<b>ACCURACY OF THE MACHINE</b>		DIN8605-8607	DIN8605-8607

(\*) option  
 (\*\*) technical data for Fanuc equipment  
 (\*\*\*) on customer request

RAIS SYSTEM  
T500  
T600

The T500, T600 and T700 RAIS CNC lathes are designed for the machining of large-size rotational component parts with high power of cutting and feeding. Optimum design; lack of vibration during operation; high and stable geometric precision.



Aspindle seated in precise double-row roller bearings. Stable cutting operation even by large chip thicknesses.

Three-step spindle gear box. Smooth switching between gears with high torque. All gear wheels are made of alloy steel, hardened and precisely ground to size. Low noise and excellent smoothness of cut.

Precise ball-screws (class P5) with a double-tightened nut and minimum backlash. Impressive precision of part positioning.

Hardened and fine-ground longitudinal and transverse guides. Guaranteed stable cut under heavy-duty conditions.

Super high grade fitted slides with "Turcite-B". Minimum friction when moving. High precision and smoothness of operation.

RAIS SYSTEM  
T700



These outstanding features enable stable heavy duty in continuous operation for a highly productive serial details.



**OPTIONAL ACCESSORIES**

- ✓ 3-jaw through-hole power chuck Ø315 mm
- ✓ Follow and steady rest
- ✓ 12 station VDI turret with C-axes for rotating tools
- ✓ Hydraulic clamped tail stock
- ✓ Milling tool holder



TECHNICAL PARAMETERS	UNIT	T500	T600	T700
<b>CAPACITY</b>				
Max swing over bed	mm	610	710	760
Max swing over cross slide	mm	390	490	540
Max swing over gap	mm	790	890	940
X axis travel	mm	405	405	405
Distance between centers (DBC)	mm	930 / 1430 / 1930 / 2930	930 / 1430 / 1930 / 2930	930 / 1430 / 1930 / 2930 / 3930
Z axis travel (maximal turned length)	mm	970 / 1430 / 1970 / 2970	970 / 1470 / 1970 / 2970 / 3970	970 / 1470 / 1970 / 2970 / 3970
Width of bed	mm	450	450	450
Spindle center height (from the guides)	mm	305	355	380
X / Z axis rapid traverse	m/min	6 / 10	6 / 10	6 / 10
Ball screw (X / Z): diameter x pitch	mm	32x5 / 50x10	32x5 / 50x10	32x5 / 50x10
Guideways		Prismatic, HB>450	Prismatic, HB>450	Prismatic, HB>450

<b>SPINDLE</b>				
Spindle nose		D1-11 / A2-11 (D1-15 / A2-15)*	D1-11 / A2-11 (D1-15 / A2-15)*	D1-11 / A2-11 (D1-15 / A2-15)*
Spindle bore	mm	83 (105 / 155)*	83 (105 / 155)*	105 / 155*
Chuck: manual, 3-jaw	mm	315 / 400*	315 / 400*	315 / 400*
Max spindle speed	rpm	30 ... 2200	20 ... 1500	20 ... 1500
Spindle motor	kW	7.5 / 15*	7.5 / 15*	7.5 / 15*

<b>TURRET</b>				
Type		Vertical, 4 st. (8 / 12 VDI 3425/40)*	Vertical, 4 st. (8 / 12 VDI 3425/40)*	Vertical, 4 st. (8 / 12 VDI 3425/40)*
Number of tool posts		4 (8 / 10 / 12)*	4 (8 / 12)*	4 (8 / 12)*
Turning tool shank dimensions	mm	25 x 25	25 x 25	25 x 25
Max boring bar diameter	mm	40	40	40
Tool travel behind center line	mm	20	20	30

<b>TAILSTOCK</b>				
Tailstock quill taper		MK5	MK5	MK5 / MK6*
Quill travel	mm	225	225	225
Quill diameter	mm	105	105	105

<b>SIZE</b>				
Machine weight	kg	4100 / 4300 / 4900 / 5700	4000 / 4400 / 5000 / 5800	4200 / 4400 / 5000 / 5800 / 6000
Machine dimensions (approx.): L x B x H	mm	2700 / 3200 / 3700 / 4700 x 1750 x 1620	3000 / 3500 / 4000 / 5000 x 1750 x 1620	2700 / 3200 / 3700 / 4700 / 5700 x 2415 x 1980

<b>CNC CONTROL</b>				
		Fanuc Oi (Fanuc 32i / Siemens 828D / Siemens 840D***)		

<b>ACCURACY OF THE MACHINE</b>				
		DIN8605-8607	DIN8605-8607	DIN8605-8607

(\*) option  
(\*\*) technical data for Fanuc equipment  
(\*\*\*) on customer request



RAIS SYSTEM  
**T202-2S**

The double spindle T202-2S RAIS CNC lathe is designed to perform a wide range of complex turning operations on medium-sized parts and components on a serial production basis.

DOUBLE SPINDLE CNC SLANT BED LATHE



High production capacity, stability and speed of all turning operations on various types of material.

**STANDARD ACCESSORIES**

- ✓ 3-jaw through-hole power chucks
- ✓ 12 tools turret VDI 30
- ✓ Chip conveyor and cart
- ✓ Coolant system
- ✓ Working lamp
- ✓ Automatic lubrication system for axis ways and ball screws
- ✓ Foot switches for chuck operation

Precise spindle assembly mounted in a temperature-stabilized and ribbed casing by means of class P4 spindle bearings featuring minimum radial runout and minimum axial clearance. Guaranteed high cutting speed with no vibration.



Precise ballscrews (class P3) with a pre-loaded double nut and minimum backlash. High precision of part positioning and long life.

Linear guideways along the two axes - zero clearance. Minimum friction when in motion. High precision and high speed with no need for adjustment during operational life. Minimized temperature and vibration deviations.

Fully enclosed protection of the operational area. Telescopic guards for the guides.



TECHNICAL PARAMETERS	UNIT	T202-2S
<b>CAPACITY</b>		
Max swing over bed	mm	250
Swing over carriage cover	mm	250
Max turning diameter	mm	200
X axis travel	mm	165 + 10
Z axis travel (Z1 / Z2)	mm	380 / 370
X / Z axis rapid traverse	m/min	12 / 20
Ball screw (X / Z): diameter x pitch	mm	32x5 / 40x10
Guideways		Integrated, size 30(X); 35(Z)
Carriage inclination	deg	45
Spindle center height (from floor)	mm	1020
<b>SPINDLE</b>		
		<b>MAIN SPINDLE</b>
		<b>SUB SPINDLE</b>
Spindle nose		A2-6 / A2-5*
Spindle bore	mm	62 / 52*
Power chuck diameter	mm	205 / 170*
Spindle motor 100% ED / 30 min.**	kW	11 / 15
Main motor torque	Nm	52.5 / 95
Max spindle speed	rpm	4200 / 6000*
Bar capacity	mm	51 / 41*
Power chucking system		Hydraulic
<b>TURRET</b>		
Number of tool posts		12
Number of rotating tools		12*
Tool holder		VDI 30 / BMT*
Tools torque	Nm	12*
Y axis on turret 1		Option
<b>SIZE</b>		
Machine weight	kg	3750
Machine dimensions (approx.): L x B x H	mm	3316 x 1622 x 1911
<b>CNC CONTROL</b>		
		Fanuc 0i (Fanuc 32i / Siemens 828D / Siemens 840D)***
<b>ACCURACY OF THE MACHINE</b>		
		DIN8605-8607

(\*) option  
(\*\*) technical data for Fanuc equipment  
(\*\*\*) on customer request

**OPTIONAL ACCESSORIES**

- ✓ 12 station BMT turret and C-axes of the spindles
- ✓ Auto tools presetter
- ✓ Bar feeder 1.2 / 3.2 m
- ✓ Bar feeder interface
- ✓ Y axis
- ✓ Part catcher
- ✓ Collet chuck
- ✓ Heat exchanger for electrical cabinet

RAIS SYSTEM  
**T252-2S**

The double spindle T252-2S RAIS CNC lathe is designed to perform a wide range of complex turning operations with simultaneous operation of both spindles and two turrets into series production.

DOUBLE SPINDLE CNC SLANT BED LATHE



An exclusively stable and rigid construction for maximum lathe productivity.

**STANDARD ACCESSORIES**

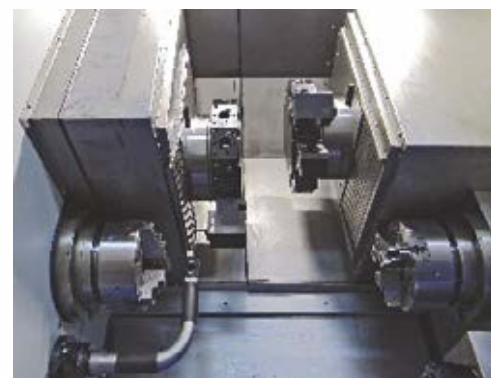
- ✓ 3-jaw through-hole power chuck
- ✓ 12 station turrets
- ✓ Chip conveyor and cart
- ✓ Coolant system
- ✓ Working lamp
- ✓ Automatic lubrication system for axis ways and ball screws
- ✓ Foot switches for chuck operation

All structural parts are manufactured from high quality Meehanite cast iron and stress relieved for deformation.

The 45° slant bed construction assures high accuracy and high rigidity for heavy duty cutting.

Linear guideways: precise SP / P-class along X / Z1, Z2 axes - zero clearance.

Dynamically balanced spindles - cassette type. An exclusive resistance in radial and axial loads.



**OPTIONAL ACCESSORIES**

- ✓ 12 tools turret head (VDI 40)
- ✓ C-axis of the spindle
- ✓ Part catcher
- ✓ Bar feeder 1.5 m / 3.2 m
- ✓ Bar feeder interface
- ✓ Non through-hole power chuck
- ✓ Auto tools presetter
- ✓ Coolant system (high pressure: 20 Bar)
- ✓ Heat exchanger for electrical cabinet



TECHNICAL PARAMETERS	UNIT	T252-2S
<b>CAPACITY</b>		
Max swing over bed	mm	210
Swing over carriage cover	mm	210
Max turning diameter	mm	200
X axis travel	mm	170 + 15
Z axis travel (Z1 / Z2)	mm	270 / 700
Y axis travel	mm	±30
X / Y / Z axis rapid traverse	m/min	12 / 20 / 10
Ball screw (X / Z): diameter x pitch	mm	32x5 / 40x10
Guideways	Integrated, size 30 (X1); 30 (X2); 32 (Z1); 40 (Z2); box way (Y)	
Carriage inclination	deg	45
Spindle center height (from floor)	mm	965
<b>SPINDLE</b>		
		<b>MAIN SPINDLE</b>
		<b>SUB SPINDLE</b>
Spindle nose		A2-5 / A2-6*
Spindle bore	mm	51 / 65*
Power chuck diameter	mm	170 / 210*
Spindle motor 100% ED / 30 min.**	kW	11 / 15
Main motor torque	Nm	85.9 / 140
Max spindle speed	rpm	6000 / 4500*
Bar capacity	mm	42 / 51*
Power chucking system		Hydraulic
<b>TURRET</b>		
		<b>TURRET 1</b>
		<b>TURRET 2</b>
Number of tool posts		12
Number of rotating tools		12*
Tool holder		VDI 30 / BMT*
Tools torque	Nm	11
Y axis on turret 1		Option
<b>SIZE</b>		
Machine weight	kg	5700
Machine dimensions (approx.): L x B x H	mm	4230 x 1750 x 2050
<b>CNC CONTROL</b>		
Fanuc 0i (Fanuc 32i / Siemens 828D / Siemens 840D)***		
<b>ACCURACY OF THE MACHINE</b>		DIN8605-8607

(\*) option

(\*\*) technical data for Fanuc equipment

(\*\*\*) on customer request

# RAIS SYSTEM T250 MY2S

The double spindle T250 MY2S RAIS CNC lathe is designed to perform a wide range of complex turning operations with simultaneous operation of both spindles and two turrets into series production.

DOUBLE SPINDLE CNC LATHE WITH Y-AXIS



## STANDARD ACCESSORIES

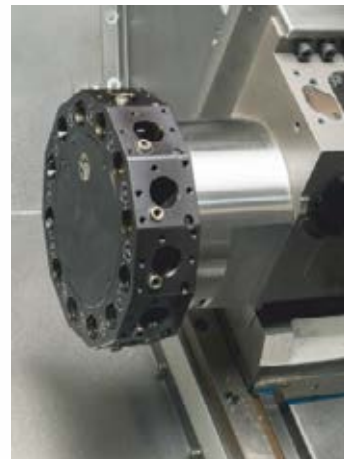
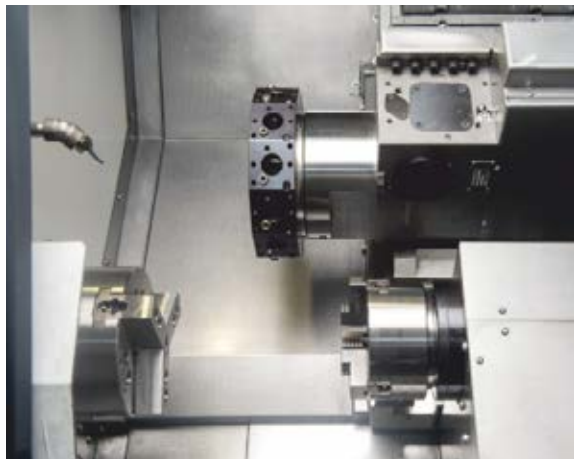
- ✔ Y-axis
- ✔ 3-jaw through-hole power chucks
- ✔ 12 station turret
- ✔ Chip conveyor and cart
- ✔ Coolant system
- ✔ Working lamp
- ✔ Automatic lubrication system for axis ways and ball screws
- ✔ Foot switches for operation with both chucks

An exclusively stable and rigid construction for maximum lathe productivity.

All structural parts are manufactured from high quality Meehanite cast iron and stress relieved for deformation.

The 45° slant bed construction assures high accuracy and high rigidity for heavy duty cutting.

Dynamically balanced spindles - cassette type. An exclusive resistance in radial and axial loads.



TECHNICAL PARAMETERS	UNIT	T250 MY2S
<b>CAPACITY</b>		
Max swing over bed	mm	535
Swing over carriage cover	mm	330
Max turning diameter	mm	230 (12 station VDI 30) / 200* (12 station BMT 45 / 55)*
X axis travel	mm	170 + 15
Z axis travel (Z1 / Z2)	mm	205 / 620
Y axis travel	mm	±30
X / Y / Z axis rapid traverse	m/min	12 / 20 / 20
Ball screw (X / Z): diameter x pitch	mm	32x5 / 40x10
Guideways		box way
Carriage inclination	deg	45
Spindle center height (from floor)	mm	965
<b>SPINDLE</b>		
		<b>MAIN SPINDLE</b>
		<b>SUB SPINDLE</b>
Spindle nose		A2-6
Spindle bore	mm	65
Power chuck diameter	mm	200
Spindle motor 100% ED / 30 min.**	kW	15
Main motor torque	Nm	140
Max spindle speed	rpm	4500
Bar capacity	mm	52
Power chucking system		Hydraulic
<b>TURRET</b>		
Number of tool posts		12
Number of rotating tools		12*
Tool holder		VDI 30 / BMT*
Tools torque	Nm	11
<b>SIZE</b>		
Machine weight	kg	5350
Machine dimensions (approx.): L x B x H	mm	3910 x 1950 x 1700
<b>CNC CONTROL</b>		Fanuc 0i (Fanuc 32i / Siemens 828D / Siemens 840D)***
<b>ACCURACY OF THE MACHINE</b>		DIN8605-8607

(\*) option  
 (\*\*) technical data for Fanuc equipment  
 (\*\*\*) on customer request

## OPTIONAL ACCESSORIES

- ✔ 12 station tools turret (VDI 40) with 12 rotating tools
- ✔ Part catcher
- ✔ Auto tools presetter
- ✔ C-axis of the spindle
- ✔ Bar feeder 1.5 m / 3.2 m
- ✔ Coolant system (high pressure: 20 Bar)
- ✔ Non through-hole power chuck
- ✔ Bar feeder interface
- ✔ Heat exchanger for electrical cabinet

# RAIS SYSTEM T250-2S

TECHNICAL PARAMETERS	UNIT	T250-2S	
<b>CAPACITY</b>			
Max swing over bed	mm	510	
Swing over carriage cover	mm	310	
Max turning diameter	mm	310 / 250***	
X axis travel	mm	155 + 30	
Z axis travel	mm	600	
X / Z axis rapid traverse	m/mm	12 / 20	
Ball screw (X / Z): diameter x pitch	mm	32x10 / 40x10	
Guideways		Prismatic	
Carriage inclination	deg	45	
Spindle center height (from floor)	mm	1120	
<b>SPINDLE</b>		<b>MAIN SPINDLE</b>	<b>SUB SPINDLE</b>
Spindle nose		A2-6 / A2-8*	A2-5
Spindle bore	mm	61 / 87*	52
Power chuck diameter	mm	205 / 250*	169
Spindle motor 100% ED / 30 min.**	kW	9 / 11	11 / 15
Main motor torque 100% ED / 30 min.**	Nm	85.9 / 140	52.5 / 95
Max spindle speed	rpm	4200 / 3500*	6000
Bar capacity	mm	51 / 74*	41
Power chucking system		Hydraulic	Hydraulic
<b>TURRET</b>			
Number of tool posts		10 / 12*	
Number of rotating tools		12*	
Tool holder		VDI 40 / VDI 30* / BMT*	
Torque of rotating tools 100% / 40% / max.**	Nm	12	
Y axis on turret 1		Option	
<b>TAILSTOCK</b>			
Tailstock quill taper		MK4	
Quill travel	mm	120	
Quill diameter	mm	80	
<b>SIZE</b>			
Machine weight	kg	5200 / 5350*	
Machine dimensions (approx.): L x B x H	mm	3910 x 1700 x 1950	
<b>CNC CONTROL</b>		Fanuc 0i (Fanuc 32i / Siemens 828D / Siemens 840D)****	
<b>ACCURACY OF THE MACHINE</b>		DIN8605-8607	

(\*) option  
 (\*\*) technical data for Fanuc equipment  
 (\*\*\*) with 12 station turret  
 (\*\*\*\*) on customer request

### OPTIONAL ACCESSORIES

- 12 tools turret head (VDI 40)
- Bar feeder 1.5 / 3.2 m
- Non through-hole power chuck
- C-axis of the spindle
- Bar feeder interface
- Auto tools presetter
- Part catcher
- Heat exchanger for electrical cabinet
- Coolant system (high pressure: 20 Bar)

# RAIS SYSTEM T350-2S/T400-2S

TECHNICAL PARAMETERS	UNIT	T350-2S		T400-2S	
<b>CAPACITY</b>					
Max swing over bed	mm	600		700	
Swing over carriage cover	mm	400		450	
Max turning diameter	mm	400		450	
X axis travel	mm	210 + 40		235 + 30	
Z axis travel	mm	600		600 / 1200*	
X / Z axis rapid traverse	m/min	20		20	
Ball screw (X / Z): diameter x pitch	mm	32x10 / 40x10		40x10 / 50x10	
Guideways		Prismatic		Prismatic	
Carriage inclination	deg	45		45	
<b>SPINDLE</b>		<b>MAIN SPINDLE</b>	<b>SUB SPINDLE</b>	<b>MAIN SPINDLE</b>	<b>SUB SPINDLE</b>
Spindle nose		A2-8	A2-5	A2-6 / A2-8*	A2-5
Spindle bore	mm	92	52	61 / 87*	52
Power chuck diameter	mm	250 / 315*	169	205 / 250*	169
Spindle motor 100% ED / 30 min.**	kW	18.5 / 22	11 / 15	18.5 / 22	11 / 15
Main motor torque 100% ED / 30 min.**	Nm	52.5 / 95.5	52.5 / 95.5	85.9 / 140	52.5 / 95.5
Max spindle speed	rpm	3000	6000	4200 / 3500*	6000
Bar capacity	mm	76	41	51 / 74*	41
Power chucking system		Hydraulic	Hydraulic	Hydraulic	Hydraulic
<b>TURRET</b>					
Number of tool posts		12		12	
Number of rotating tools		12*		12*	
Tool holder		VDI 40 / BMT*		VDI 40 / BMT*	
Torque of rotating tools 100% / 40% / max.**	Nm	12*		12*	
<b>TAILSTOCK</b>					
Tailstock quill taper		MK5		MK5	
Quill travel	mm	100		100	
Quill diameter	mm	80		80	
<b>SIZE</b>					
Machine weight	kg	5600		5800 / 6200*	
Machine dimensions (approx.): L x B x H	mm	4100 x 2200 x 2000		4400 x 2200 x 2000	
<b>CNC CONTROL</b>		Fanuc 0i (Fanuc 32i / Siemens 828D / Siemens 840D)***			
<b>ACCURACY OF THE MACHINE</b>		DIN8605-8607		DIN8605-8607	

(\*) option  
 (\*\*) technical data for Fanuc equipment  
 (\*\*\*) on customer request

### OPTIONAL ACCESSORIES

- 12 station tools turret (VDI 40) with 12 rotating tools
- Part catcher
- Auto tools presetter
- C-axis of the spindle
- Bar feeder 1.5 m
- Coolant system (high pressure: 20 Bar)
- Non through-hole power chuck
- Bar feeder interface
- Heat exchanger for electrical cabinet

# RAIS cnc machine tools

**VERTICAL  
MILLING  
MACHINES**

**5-AXIS  
MACHINING  
CENTERS**

**CNC  
LATHES**

**DOUBLE  
SPINDLE  
CNC LATHES**



ISO 9001 ISO 18001 **CE**



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Manufacturer's specifications are accurate as of the date of publication and may be changed without prior notice to incorporate improvements resulting from ongoing research and development programs.